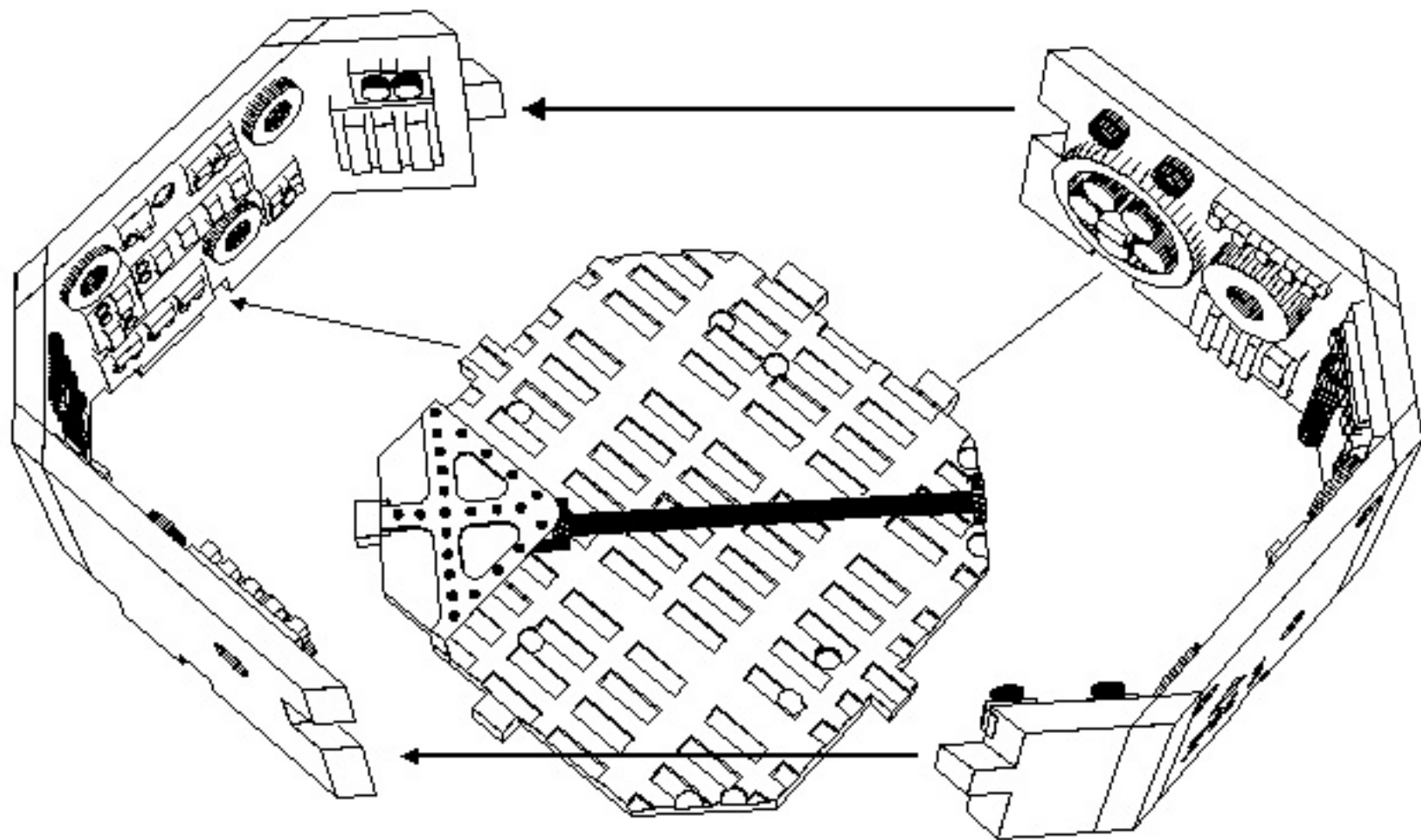
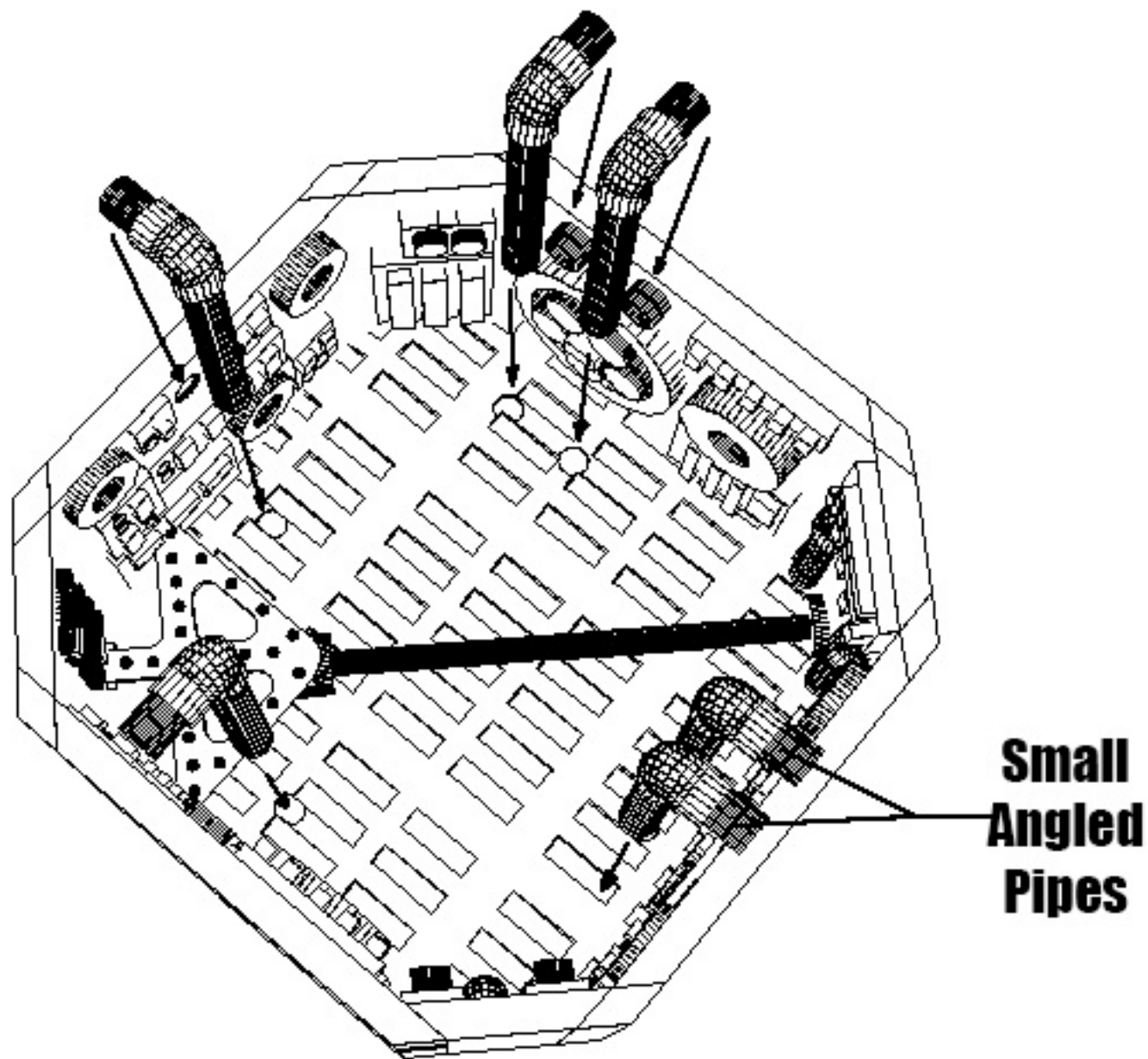


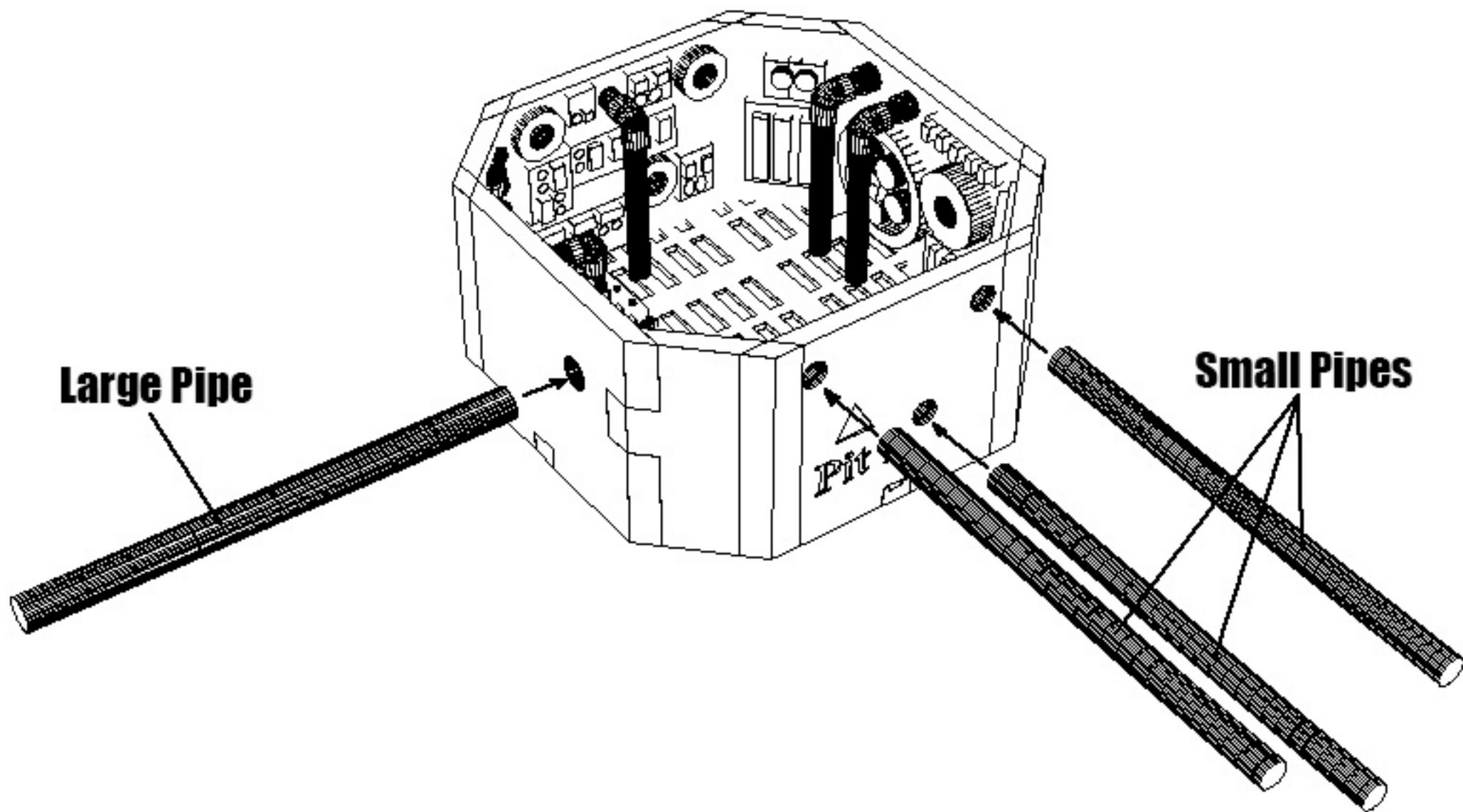
**Step 1: Attach side walls together (Note each side wall is labeled Pit 1 or Pit 2 and should be matched. Arrow points UP!).**



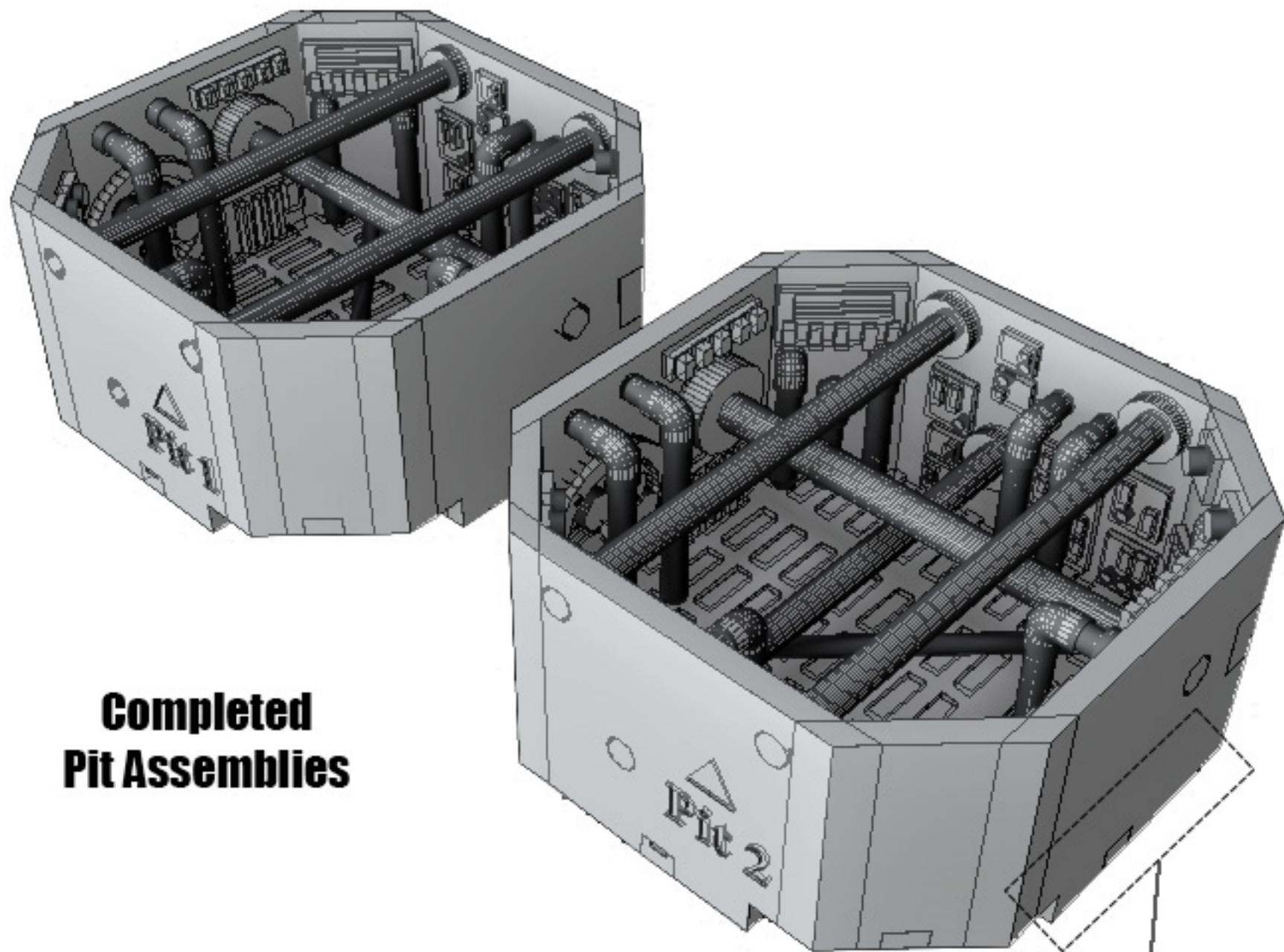
**Step 2: Attach floor to wall assembly in the matching notches.  
(Each floor is labeled Pit 1 or Pit 2, and will only fit the respective walls)**



**Step 3: Glue the Large and Small Angled Pipes in place  
(Note the holes on the floor and the walls).**



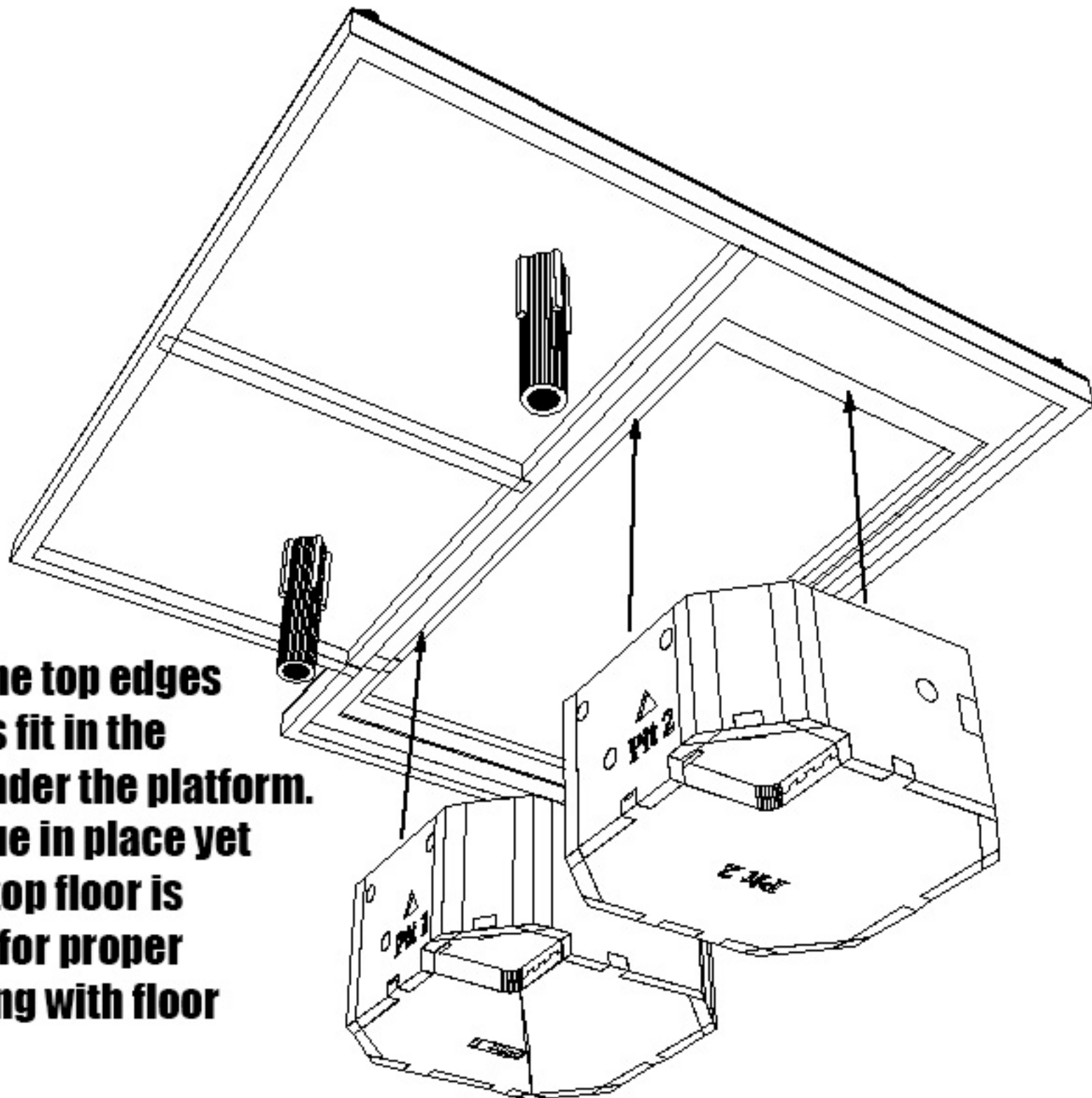
**Step 4: Insert the Cross Pipes in the walls all the way thru to other side,**

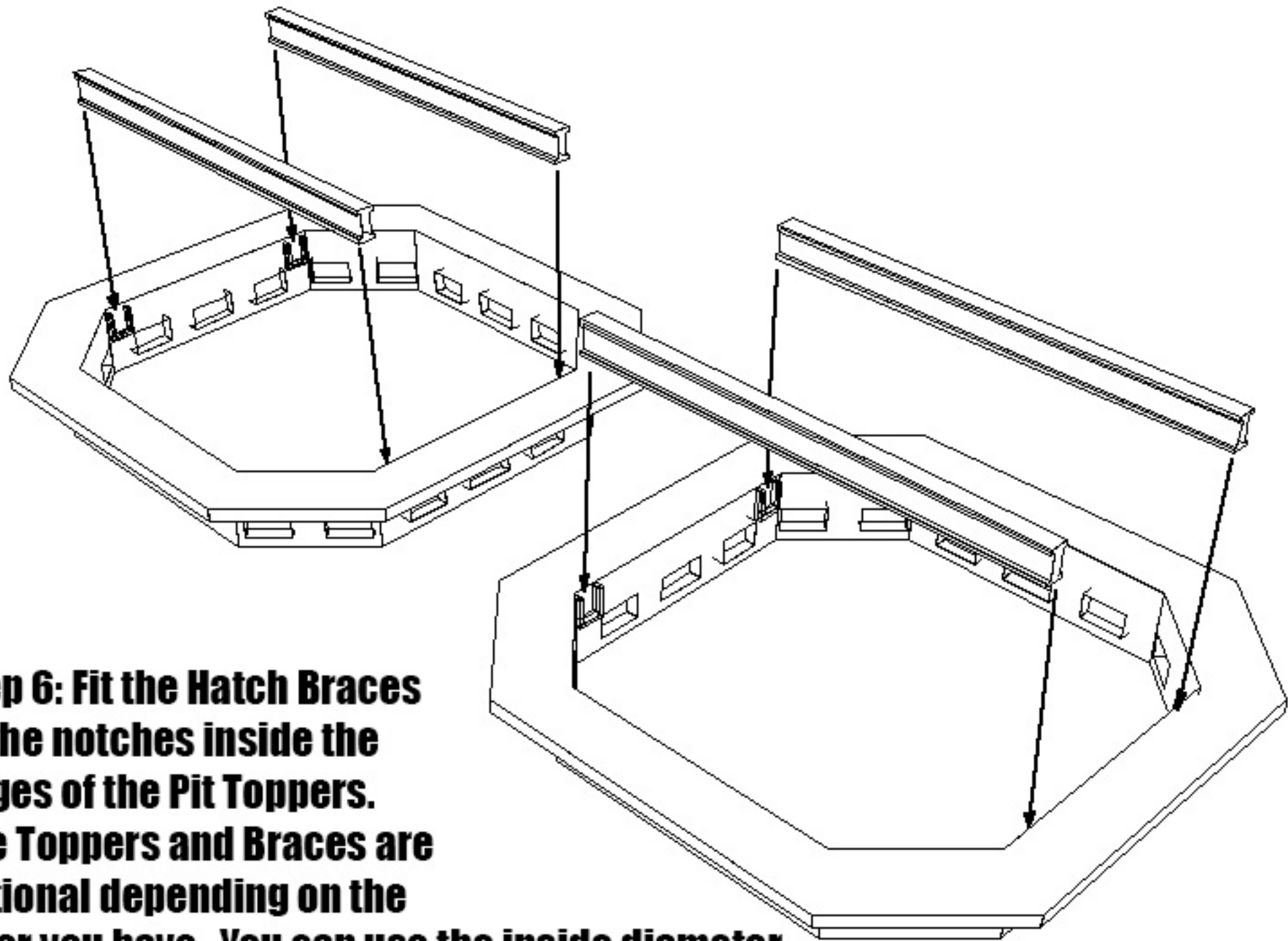


## **Completed Pit Assemblies**

**Depending on positioning you can sand this area  
if it rubs against the frame for a better fit.**

**Step 5: The top edges of the pits fit in the groove under the platform. Do not glue in place yet until the top floor is attached for proper positioning with floor holes.**

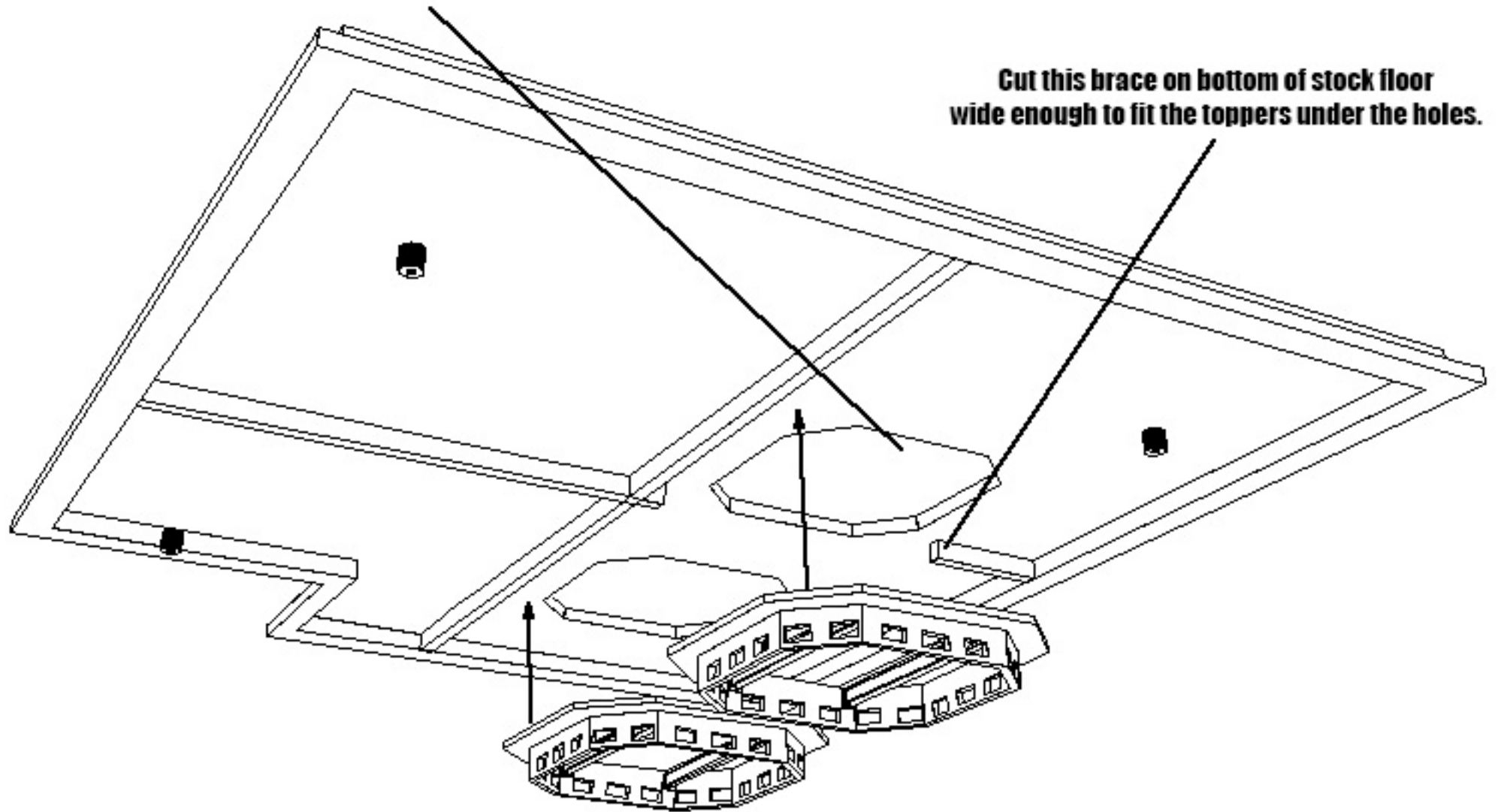




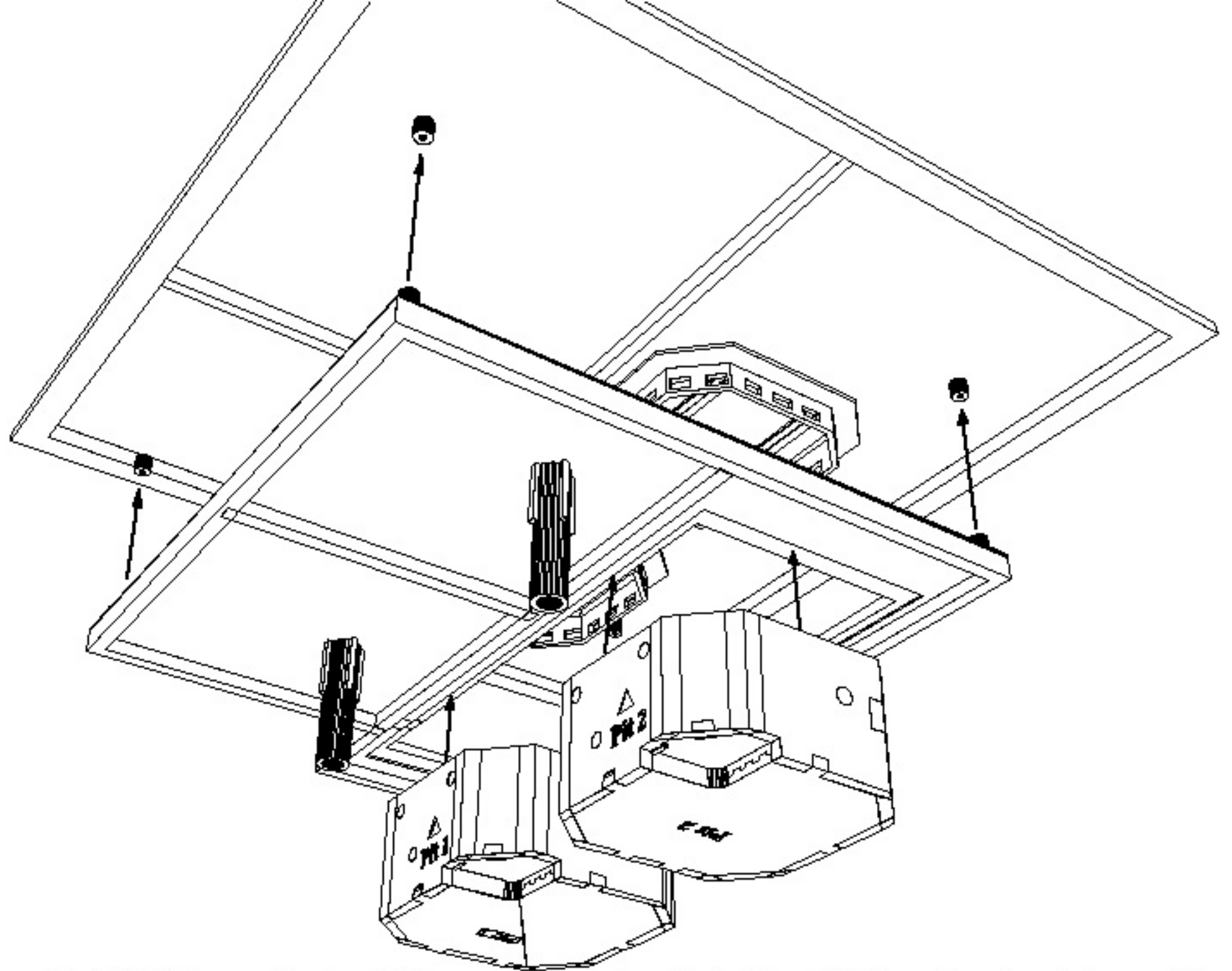
**Step 6: Fit the Hatch Braces in the notches inside the edges of the Pit Toppers. The Toppers and Braces are optional depending on the Floor you have. You can use the inside diameter as a template to cut your stock flooring.**

**Cut the holes in the Stock Floor, using the inside of the topper as template.**

**Cut this brace on bottom of stock floor wide enough to fit the toppers under the holes.**

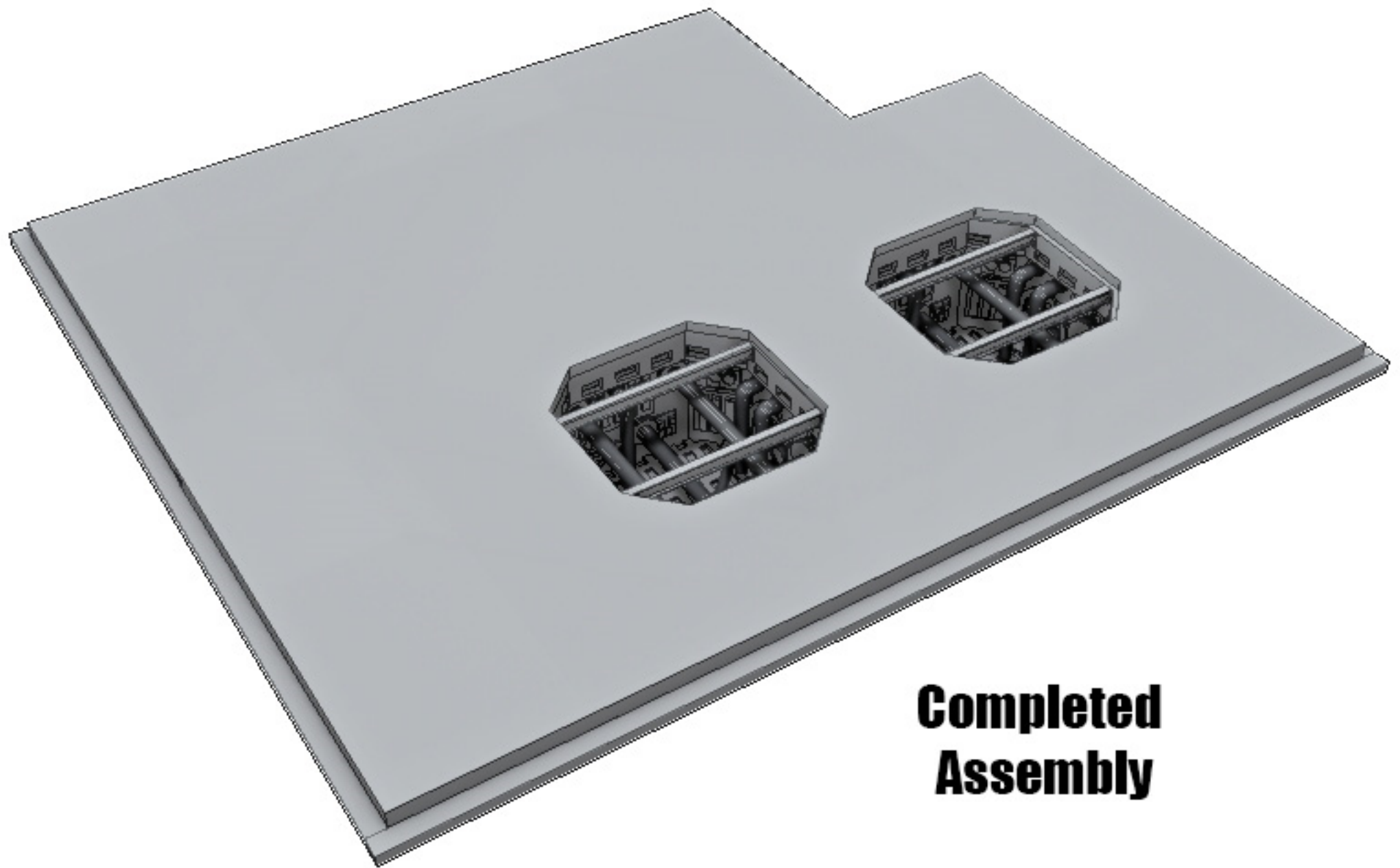


**Step 7: Glue the toppers on the bottom of the stock flooring. If using 3rd party floor, you may need to trim some of the braces to allow the toppers to fit properly.**



**Step 8: If lighting your pits, place lighting around toppers then attach platform to bottom of floor. Once in place, position and Glue the pits into place where you placed the toppers.**





**Completed  
Assembly**